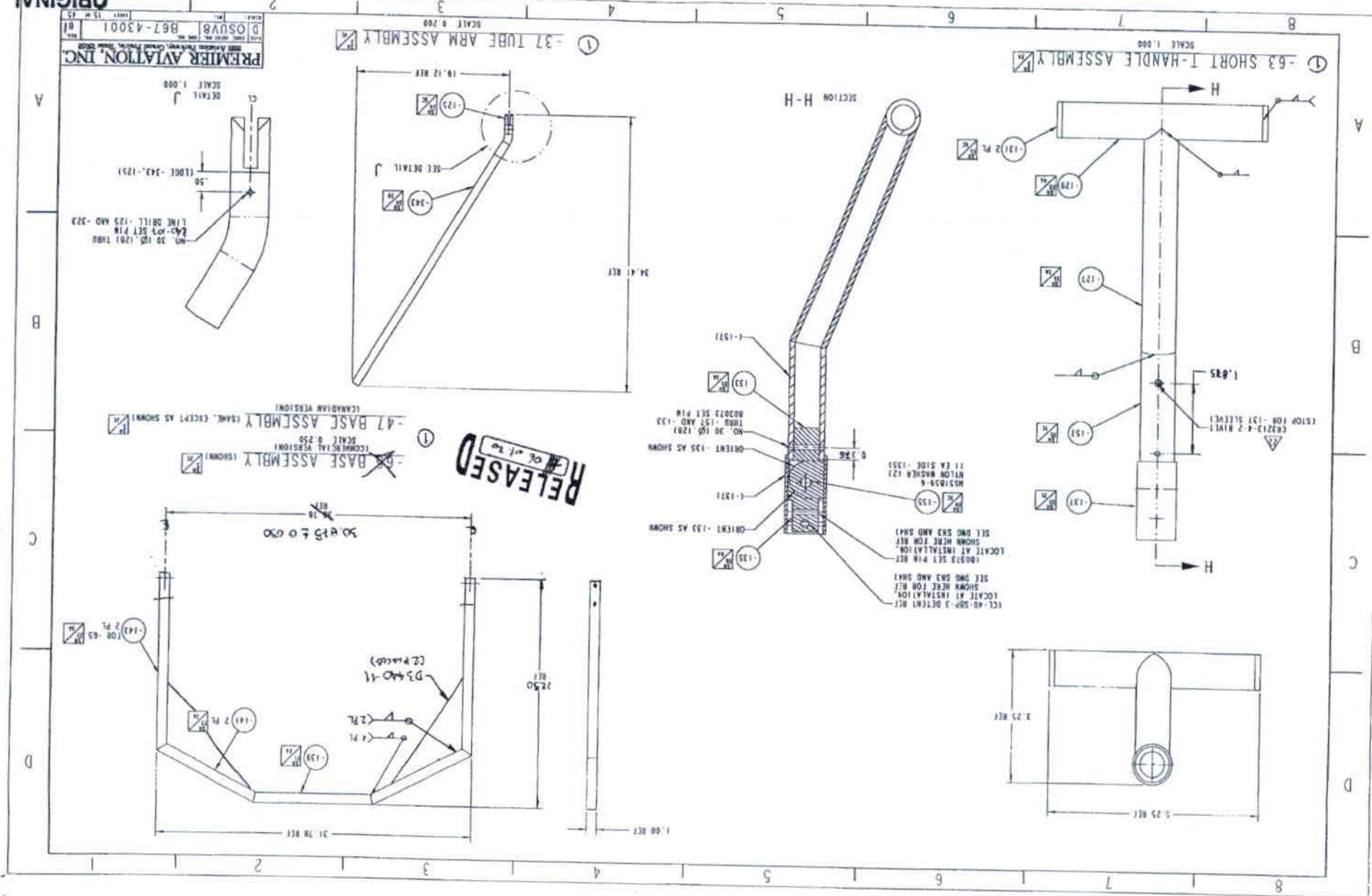
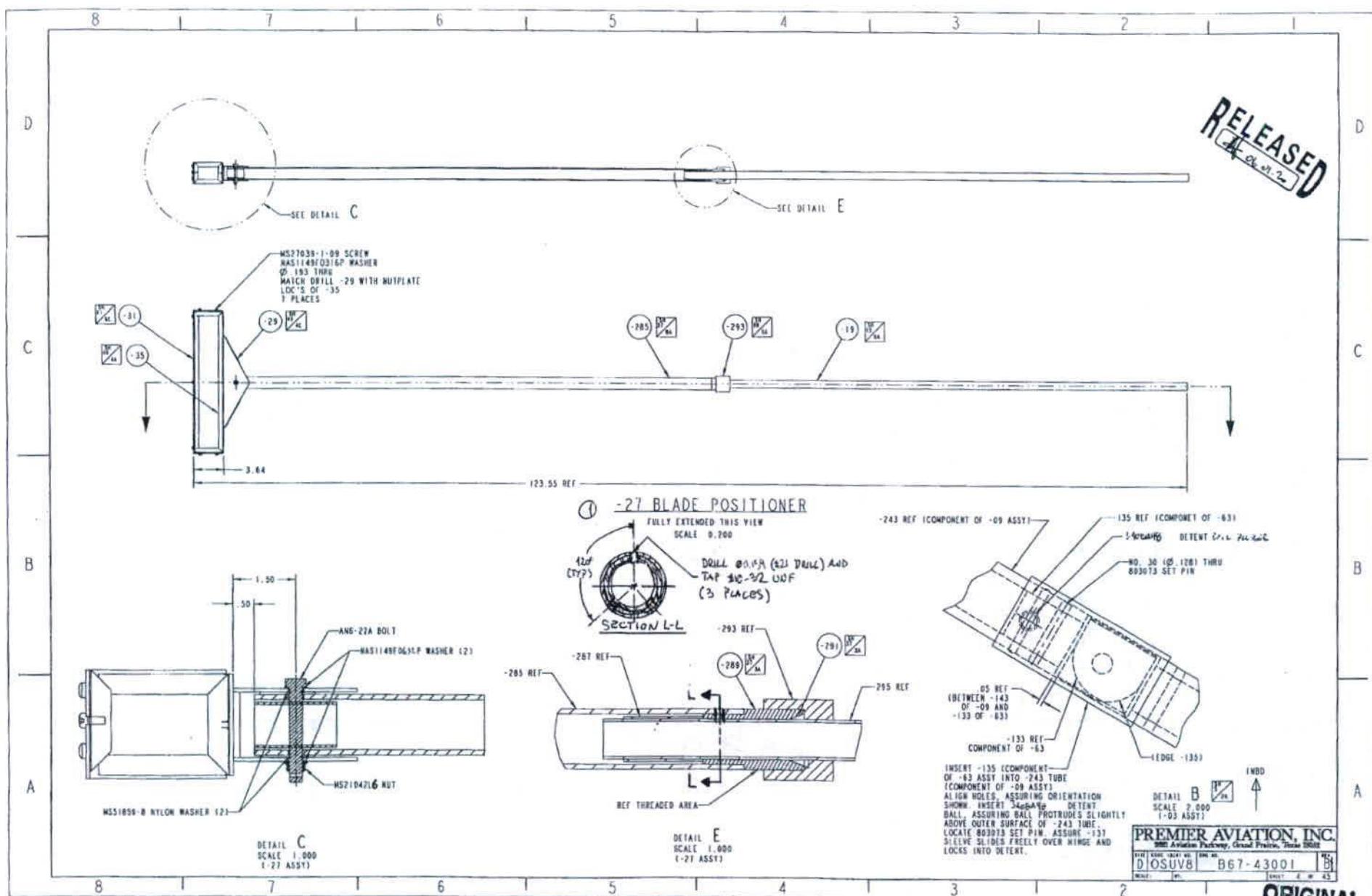


ORIGINAL



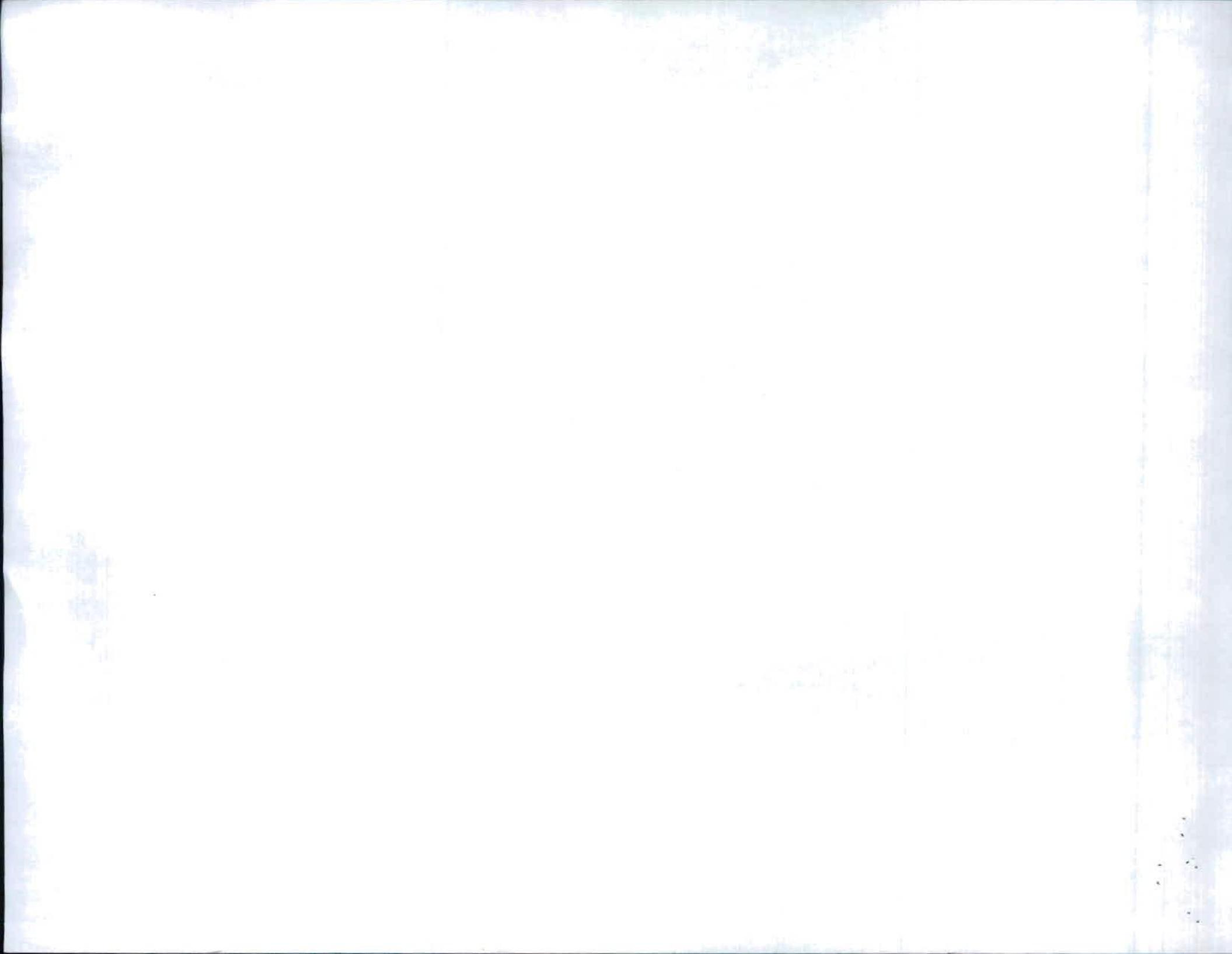


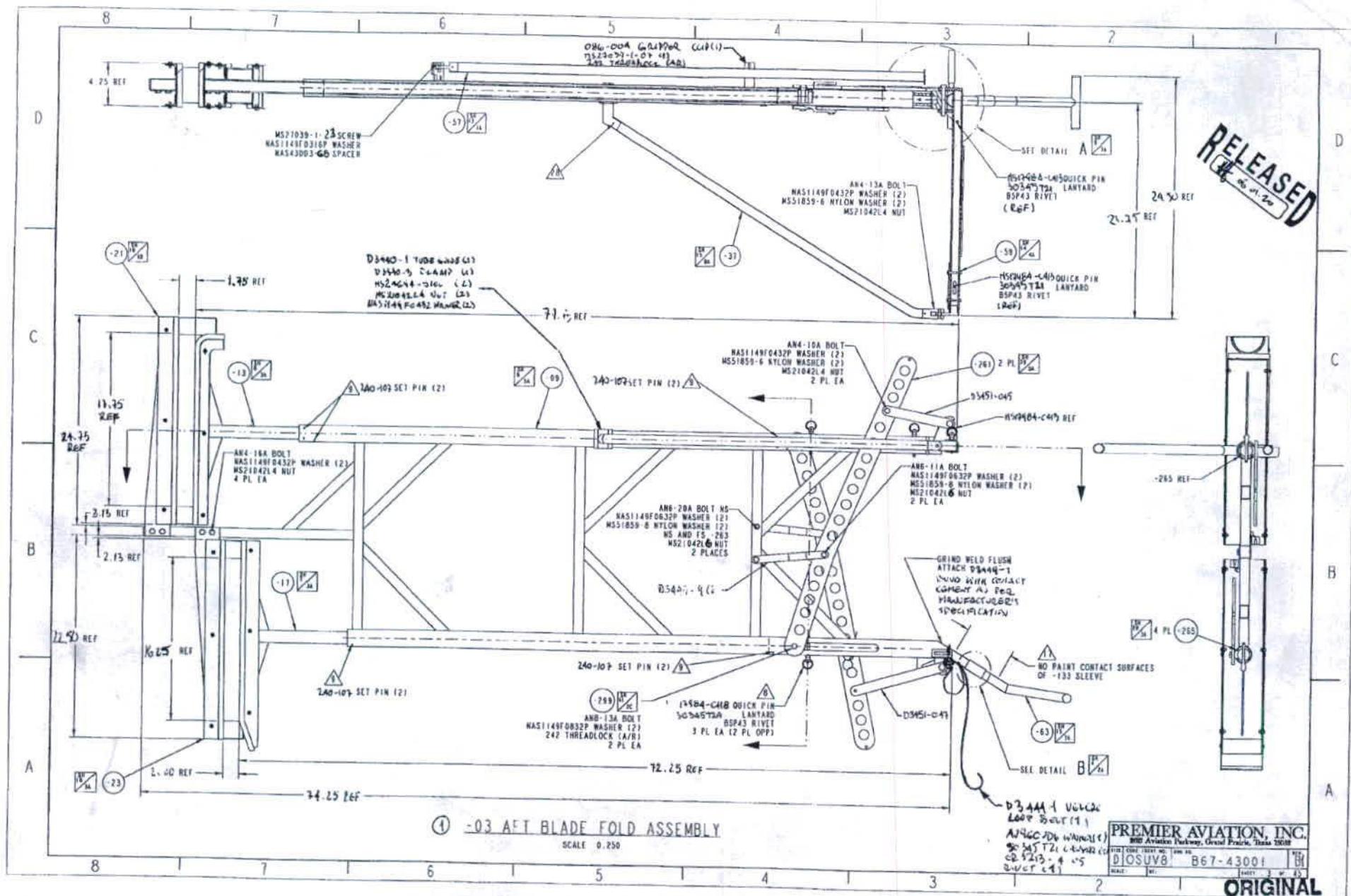


REFERENCE ONLY

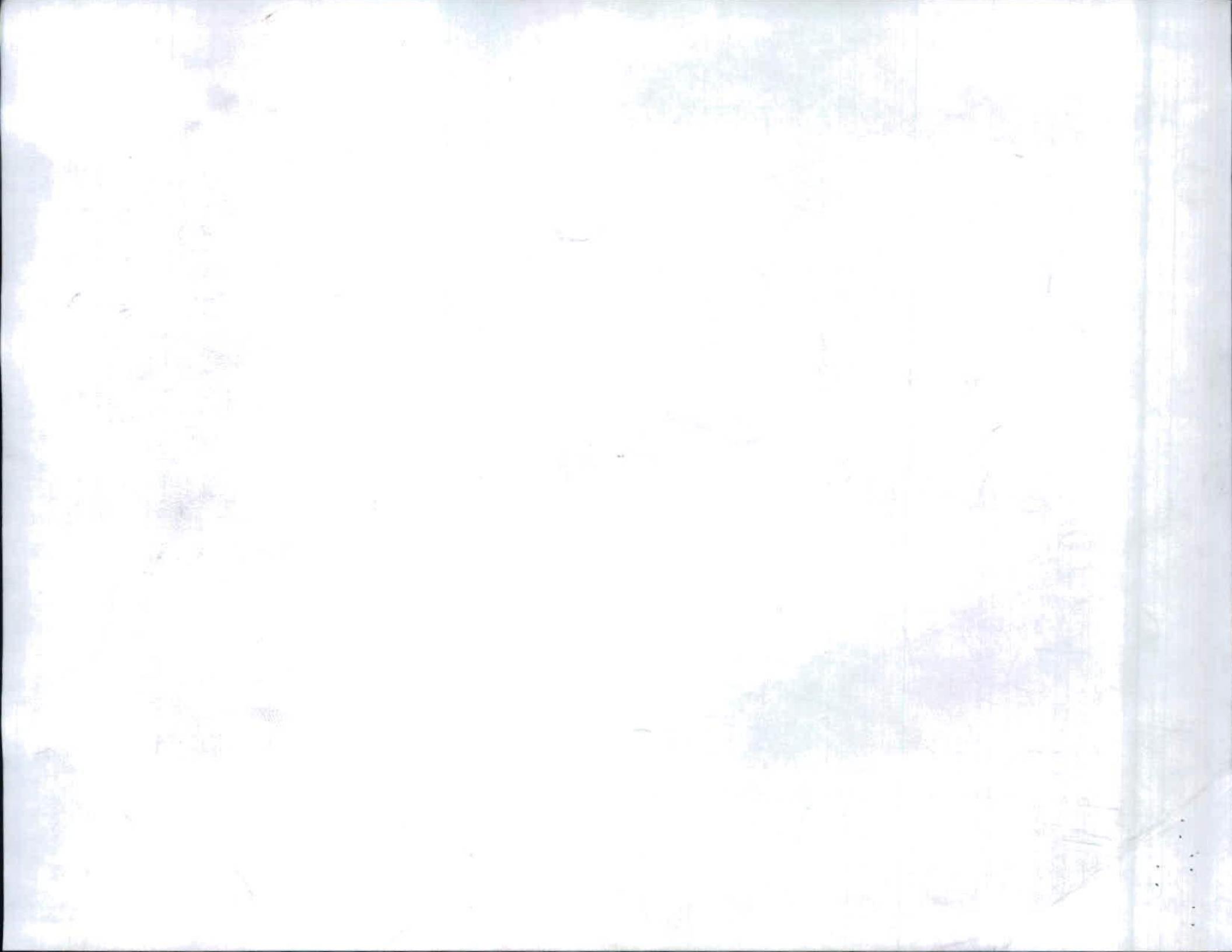
PREMIER AVIATION, INC.
888 Aviation Parkway, Grand Prairie, Texas 75050
DOSUV8 B67-43001

ORIGINAL





REFERENCE ONLY



REFERENCE ONLY

SEE SEPARATE PARTS LIST B67-43001PL

MATERIAL:	MATERIAL OTHERWISE SPECIFIED		DRAWN BY:	DATE:	PREMIER AVIATION, INC.	
	DIMENSIONS IN INCHES	IN MILLIMETERS			350 Aviation Parkway, Grand Prairie, Texas 75090	
DECIMALS	ANGLES		CHECKED BY:	APPROVED BY:	RECEIVED BY:	
	DEGREES	MINUTES				2000-1
EX-1000:	1000	1000	RICK REYNOLDS		10/12/95	
	EX-2000	EX-3000	WALT HANAKER		10/12/95	
Weld		Welded Assembly		Welded By:		
WELD 1		WELD 2		WELD 3		
WELD 1A12		WELD 2A12		WELD 3A12		
WELD 1A12P		WELD 2A12P		WELD 3A12P		
MATERIAL SPECIFIED BY:						
PROJECT ENGINEER:						
D. OSUW8 B67-43001						

ORIGINAL

Process Sheet

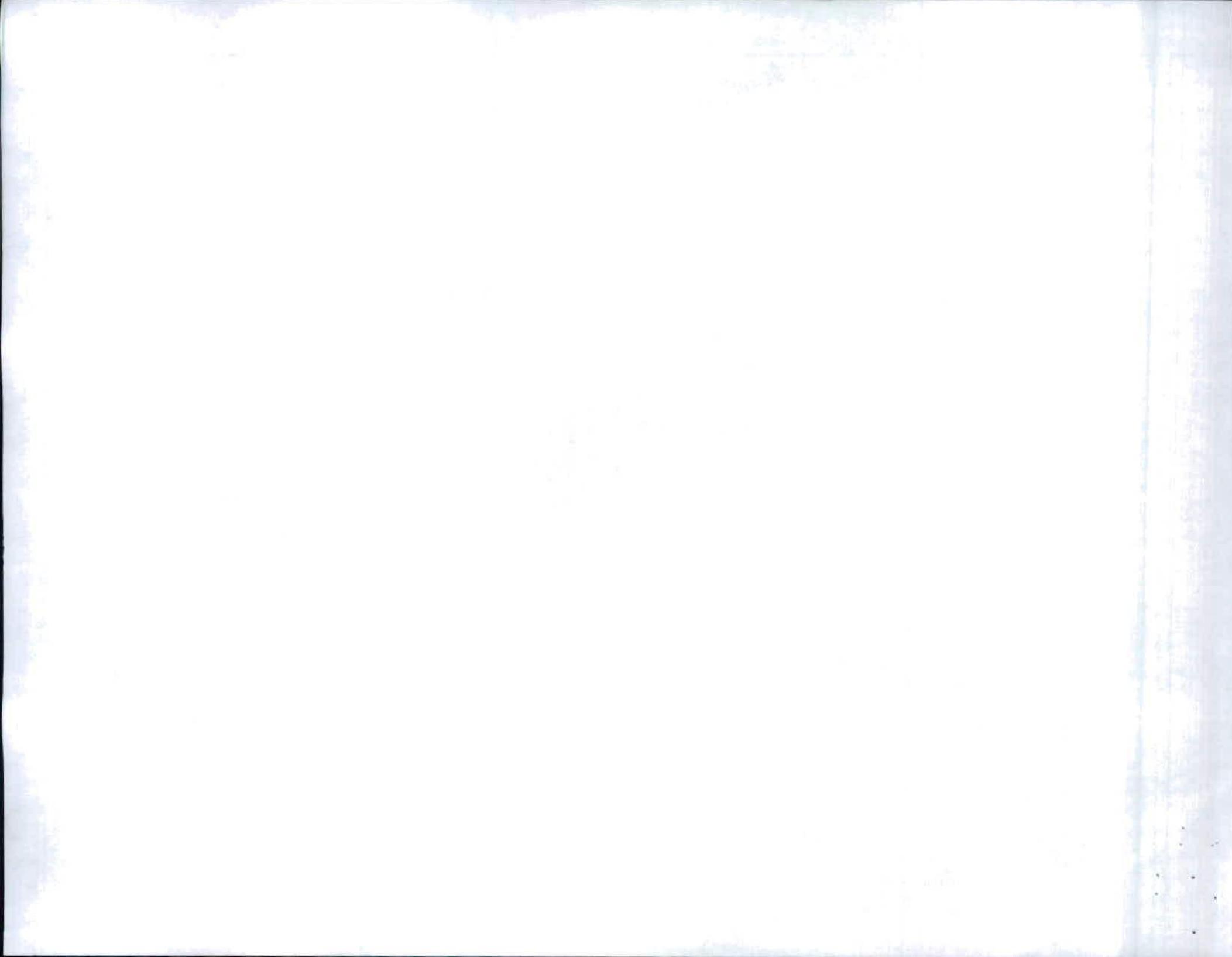
Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: AFT BLADE FOLD ASSEMBLY	
Job Number: 41291	Part Number: PB674300103	
Job Number:		
Seq. #:	Machine Or Operation:	Description :
48.0	SMALL FAB 1 	SMALL & MEDIUM FAB RESOURCE 1 
<p>Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Assemble as per dwg and use 242 threadlock A/R shown on dwg PB67-43001 page 2. 242 THREADLOCK batch: <i>M107045</i> <i>Plas-10-24</i></p>		
49.0	QC5 	INSPECT WORK TO CURRENT STEP 
<p>Comment: INSPECT WORK TO CURRENT STEP <i>S. 8/10/24 (2)</i></p>		
50.0	PACKAGING 1 	PACKAGING RESOURCE #1 
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>PP141180</i> <i>B41181</i> <i>10</i> <i>(2)</i></p>		
51.0	QC21 	FINAL INSPECTION/W/O RELEASE 
<p>Comment: FINAL INSPECTION/W/O RELEASE <i>10/11/08 (2)</i></p>		
Job Completion		
<p><i>△ Add - PB6743001-305 x2 B 40063</i> <i>mf 08-10-24</i></p>		



Date: Thursday, 25/09/2008 10:50:57 AM
User: Melanie Fauteux

Process Sheet

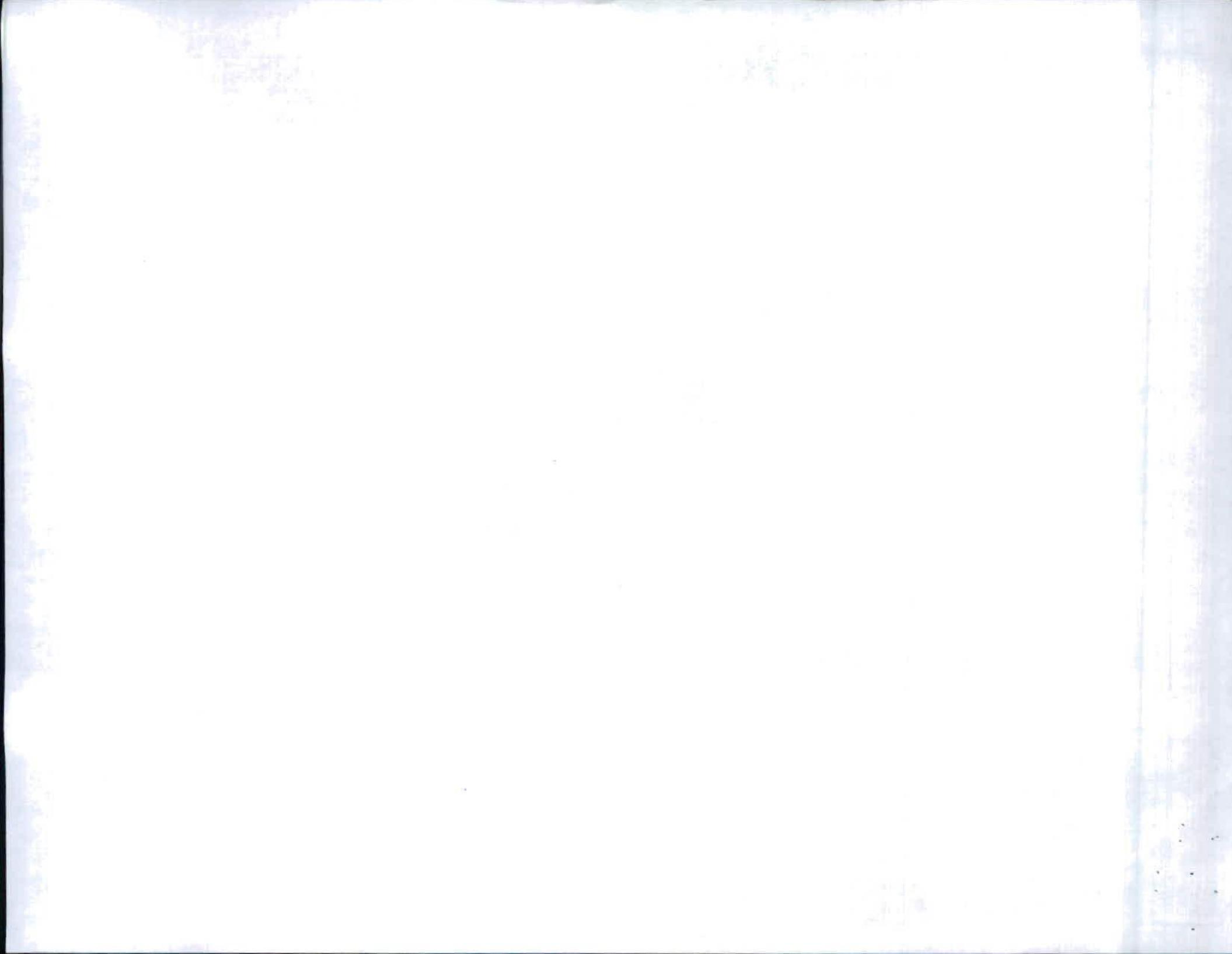
Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: AFT BLADE FOLD ASSEMBLY
Job Number: 41291	Part Number: PB674300103
Job Number:	
Seq. #: 41.0	Machine Or Operation: CR3213405
	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) cherry rivet batch: m104714	
42.0	MS17984C413
	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PIN, QUICK RELEASE batch: M18119x3, m108986x1	
43.0	MS17984C418
	
Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s) PIN, QUICK RELEASE batch: m108986	
44.0	30345T21
	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) LANYARD batch: m107827	
45.0	30345T24
	
Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s) LANYARDS batch: M108390x9, m108913x3	
46.0	240107
	
Comment: Qty.: 9.0000 Each(s)/Unit Total : 36.0000 Each(s) SPRING SLOTTED PIN batch: m102940x30, m17850x6	
47.0	3408A98
	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) DETENT BALL SPRING PLUNG batch: m102512x3, m17828x1	



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User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: AFT BLADE FOLD ASSEMBLY
Job Number: 41291	Part Number: PB674300103
Job Number:	
Seq. #: 34.0	Machine Or Operation: AN410A
	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Bolt batch: m105442 x 5, m101291 x 1, m107178 x 2. MF 08-10-24	
35.0	AN413A
	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Bolt batch: m109283 MF 08-10-24	
36.0	AN416A
	
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Bolt batch: m19278 MF 08-10-24	
37.0	AN611A
	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) BOLT batch: m105558 MF 08-10-24	
38.0	AN620A
	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Bolt batch: m104547 MF 08-10-24	
39.0	AN813A
	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) BOLT batch: m108986 x 2, m18180 x 6 MF 08-10-24	
40.0	BSP43
	
Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s) RIVET batch: m109119 MF 08-10-24	



Date: Thursday, 25/09/2008 10:50:57 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: AFT BLADE FOLD ASSEMBLY
Job Number: 41291		Part Number: PB674300103
Job Number:		
Seq. #:	Machine Or Operation:	Description :
27.0	MS518598	WASHER
		
Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s) WASHER batch: m108986.		mf 08-10-24
28.0	NAS43DD368	SPACER
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) SPACER batch: m109060		mf 08-10-24
29.0	NAS1149F0316P	WASHER
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) WASHER batch: m108473	X	mf 08-10-24
30.0	NAS1149F0432P	Washer
		
Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s) Washer batch: m18057		mf 08-10-24
31.0	NAS1149F0632P	WASHER
		
Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s) WASHER batch: m18057		mf 08-10-24
32.0	NAS1149F0832P	WASHER
		
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) WASHER batch: m18057		mf 08-10-24
33.0	AN960JD6	Washer
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Washer batch: 6085		mf 08-10-24



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User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: AFT BLADE FOLD ASSEMBLY
Job Number: 41291		Part Number: PB674300103
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
20.0	D34479	Swing Arm 
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Swing Arm batch: B41352		MF 08-10-24
21.0	086004	Inventory 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Inventory batch: M17850		MF 08-10-24
22.0	MS27039107	Screw 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Screw batch: M108057		MF 08-10-24
23.0	MS27039123	SCREW 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) SCREW batch: M18057		MF 08-10-24
24.0	MS21042L4	Nut 
Comment: Qty.: 13.0000 Each(s)/Unit Total : 52.0000 Each(s) Nut batch: M104683x10, M107499x19, M102552x15, M103054x8		MF 08-10-24
25.0	MS21042L6	Nut 
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Nut batch: M108183x5, M105077x11		MF 08-10-24
26.0	MS518596	WASHER 
Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s) WASHER batch: M17890x4, M108986x20, M108473x8		MF 08-10-24

Date: Thursday, 25/09/2008 10:50:56 AM
User: Melanie Fauteux

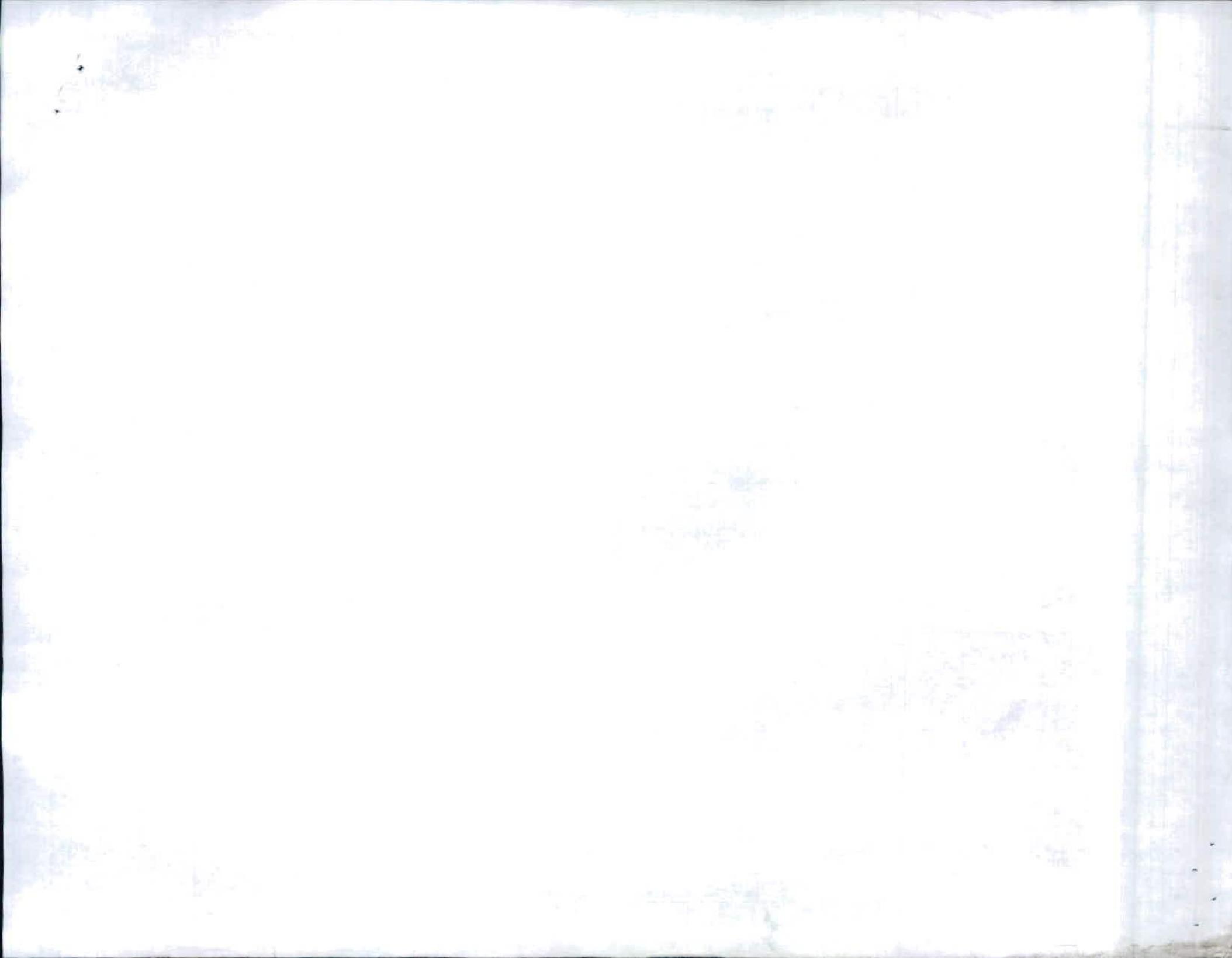
Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: AFT BLADE FOLD ASSEMBLY
Job Number: 41291		Part Number: PB674300103
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
13.0	PB6743001265 	Bushing 
Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Bushing batch: B 41373		MF 08-09-25
14.0	PB6743001299 	Bushing 
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Bushing batch: B 40062		MF 08-09-25
15.0	D3451045 	Handle and Lock-Down Assembly 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Handle and Lock-Down Assembly batch: B 41065 X 2mx B 41354 x 2		MF 08-09-25
16.0	D3451047 043 	Handle and Lock-Down Assembly 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Handle and Lock-Down Assembly batch: B 41064 x 2mx X 41353		MF 08-09-25
17.0	D34401 	Tube Guide (Supersedes B67-43001-25/-307) 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Tube Guide batch: B 41347		MF 08-09-25
18.0	D34403 	Clamp (Supersedes B67-43001-309) 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Clamp batch: B 41277		MF 08-10-24
19.0	D34441 	Velcro Loop Belt 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Velcro Loop Belt batch: B 4139965		MF 08-10-24

Date: Thursday, 25/09/2008 10:50:56 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: AFT BLADE FOLD ASSEMBLY
Job Number: 41291		Part Number: PB674300103
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	PB674300137	PB67-43001-37 
		2
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-37 batch: 41379	mf 08-10-21
7.0	PB674300157	Stabilizer Arm 
		2
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Stabilizer Arm batch: B41014 x 2	mf 08-10-21
8.0	PB674300159	PB67-43001-59 
		2
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-59 batch: B406 x 1, 3 x	mf 08-10-21
9.0	PB674300163	Handle Assembly 
		2
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Handle Assembly batch: 41384	mf 08-10-21
10.0	PB6743001135	Male Eye 
		2
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Male Eye batch: B23995A	mf 08-09-25
11.0	PB6743001155	Pin 
		2
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pin batch: B41906 x 4	mf 08-09-25
12.0	PB6743001261	Lever Arm 
		4
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Lever Arm batch: B41294 x 4	mf 08-10-24



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Date: Thursday, 25/09/2008 10:50:56 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 41291 -2
 Estimate Number : 13532
 P.O. Number :
 This Issue : 25/09/2008 S.O. No. :
 Prsh Rev. : NC
 First Issue : 18/08/2008 Type : SMALL /MED FAB
 Previous Run : 41239
 Written By :
 Checked & Approved By : Mf 08-09-25.
 Comment : Est Rev:A 08-07-30 new issue DD verified by:ec

Drawing Name : AFT BLADE FOLD ASSEMBLY
 Part Number : PB674300103
 Drawing Number : B6743001 P.1,3,4,15
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 15/09/2008
 Qty: 4 Unit: Each

Split 2

Additional Product MS246945102 → M14604 QTY8 (FOR D3440-1)
 AN6C16A BOLT → M105831 → 8Qty

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PB674300109	Aft Blade Fold Assembly Weldment Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Aft Blade Fold Assembly Weldment batch: 41363 <i>Mf 08-10-24</i>
2.0	PB674300113	Aft Adjustable Blade Support Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Aft Adjustable Blade Support Assembly batch: 41366 <i>Mf 08-10-24</i>
3.0	PB674300117	Aft Adjustable Blade Support Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Aft Adjustable Blade Support Assembly batch: 41368 <i>Mf 08-10-24</i>
4.0	PB674300121	PB67-43001-21 Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-21 batch: 41370 <i>Mf 08-10-24</i>
5.0	PB674300123	PB67-43001-23 Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-23 batch: 41371 <i>Mf 08-10-24</i>